

PRODUCT SPECIFICATION

CONFIDENTIALITY

This document and the information contained within remains the property of The Dalesman Group and must not be disclosed to any third party without written permission of the company.

PRODUCT DETAILS

PRODUCT	DALESMAN® CUMBERLAND SAUSAGE SEASONING
CODE	SDC
USAGE RATE	2.50 %
ISSUE NUMBER	18
ISSUE DATE	16 October 2025
PRODUCT LABEL	Will contain Product Name, Product Code, Batch Number, Best Before End Date, Usage Rate and Allergen Data

TECHNICAL DATA

INGREDIENT LISTING Salt, **Wheat** Flour (Calcium Carbonate, Niacin, Iron, Folic Acid, Thiamin), Stabilisers (Diphosphates E450), Spices, Rusk (**Wheat**), Dextrose, Preservative E221 (**Sulphite**), Antioxidant (Ascorbic Acid), Yeast Extract, Natural Flavourings

ALLERGEN ADVICE for allergens see ingredients in **bold**

Produced in a factory that handles Gluten, Milk, Soya, Celery, Mustard and Sulphite.

DECLARABLE ADDITIVES (for Counter Ticket labelling) Preservative E221, Antioxidant (Ascorbic Acid), Natural Flavourings

APPEARANCE This is a cream coloured free flowing product containing visible flecks of ground spices.

SENSORY This product has a distinct savoury herb aroma and flavour.

CHEMICAL SPECIFICATION

Ingredient	Value	Tolerance
Salt %	45.24%	+/- 1.50%
SO2 %	2.03%	(maximum)

MICRO SPECIFICATION

Test	Units	Accept
TVC	cfu/g	1.0 x 10 ^ 6 cfu/g
Coliforms	cfu/g	1.0 x 10 ^ 3 cfu/g
E. coli	20 g	Not Detected
Yeast	cfu/g	1.0 x 10 ^ 3 cfu/g
Mould	cfu/g	1.0 x 10 ^ 3 cfu/g
Salmonella	25 g	Not Detected

Gordon Rhodes & Son Ltd.

Gordon Rhodes Ltd.

TDG Systems Ltd.

Dalesman (Yorkshire) Ltd.



Dalesman (Fine Food Ingredients) Ltd.

Dalesman (Newcastle) Ltd.

Dalesman (Midlands) Ltd.

Dalesman (Lothian) Ltd.

PRODUCT SPECIFICATION

NUTRITION	<table><tr><th>Description</th><th>Value</th><th>Units</th></tr><tr><td>Energy</td><td>164</td><td>KCal</td></tr><tr><td></td><td>686</td><td>Kjoules</td></tr><tr><td>Fat</td><td>1.6</td><td>g/100g</td></tr><tr><td>Saturated Fat</td><td>0.4</td><td>g/100g</td></tr><tr><td>Carbohydrate</td><td>33.2</td><td>g/100g</td></tr><tr><td>Sugars</td><td>5.1</td><td>g/100g</td></tr><tr><td>Fibre</td><td>2.5</td><td>g/100g</td></tr><tr><td>Protein</td><td>4.2</td><td>g/100g</td></tr><tr><td>Salt Equivalent</td><td>53.7</td><td>g/100g</td></tr><tr><td>Sodium</td><td>21,336.1</td><td>mg/100g</td></tr></table>	Description	Value	Units	Energy	164	KCal		686	Kjoules	Fat	1.6	g/100g	Saturated Fat	0.4	g/100g	Carbohydrate	33.2	g/100g	Sugars	5.1	g/100g	Fibre	2.5	g/100g	Protein	4.2	g/100g	Salt Equivalent	53.7	g/100g	Sodium	21,336.1	mg/100g
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SHELF LIFE In Original Packaging	Best Before End 12 months from the date of manufacture																																	
METAL DETECTION	Post packing product is metal detected. The metal detector is checked hourly 2.5mm Ferrous, 3mm Non-Ferrous and 3mm Stainless test pieces.																																	
WARRANTY	This product is intended for food use and complies with current UK and EU Regulations. Please note, under no circumstances should the directions for use be exceeded otherwise legislation could be contravened.																																	
SIEVING	All raw materials are sieved according to particle size prior to blending																																	
STORAGE	Store off the floor in cool dry conditions and away from direct head and sunlight. Seal pack when not in use.																																	
NUT POLICY	The Dalesman Group products are produced in a nut free manufacturing facility. Refer to Nut Policy Statement for more information.																																	
GENETIC MODIFICATION	This product does not contain genetically modified ingredients and does not require labelling under current EU labelling regulations																																	
HEALTH & SAFETY																																		
HEALTH HAZARD	This product is intended for specific applicaiton and when used in accordance with recommendation is safe for that purpose.																																	
HANDLING	Treat as food and use in a well-ventilated area.																																	
DISPOSAL	Dispose of as innocuous waste. Product is biodegradable and can be disposed of on landfill sites.																																	
FIRST AID	Eye contact - Flush with water or standard saline eyewash solution and seek medical advice if irritation persists. Skin contact - wash with mild soap and water. Inhilation - remove patient to fresh air. Ingestion - non-hazardous unless in large quantity when medical advice should be sought.																																	

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PRODUCT SPECIFICATION

CUSTOMER APPROVAL

PRODUCT DALESMAN® CUMBERLAND SAUSAGE SEASONING
CODE SDC
ISSUE NUMBER 18
ISSUE DATE 16 October 2025

AUTHORISED ON BEHALF OF THE DALESMAN GROUP

NAME CLARE HUDSON
POSITION NEW PRODUCT DEVELOPMENT MANAGER
DATE 04 February 2026

SIGNATURE

AUTHORISED ON BEHALF OF THE CUSTOMER

CUSTOMER SIGNATURE

PRINT NAME

POSITION

COMPANY NAME

DATE

Please note, if the specification is not returned signed within 28 days of the above date, The Dalesman Group will assume acceptance of this document.