Gordon Rhodes & Son Ltd.
Gordon Rhodes Ltd.
TDG Systems Ltd.
Dalesman (Yorkshire) Ltd.

The Dalesman® Group
Dalesman Direct Ltd.

Dalesman (Fine Food Ingredients) Ltd.
Dalesman (Newcastle) Ltd.
Dalesman (Midlands) Ltd.
Dalesman (Lothian) Ltd.

PRODUCT SPECIFICATION

CONFIDENTIALITY

This document and the information contained within remains the property of The Dalesman Group and must not be disclosed to any third party without written permission of the company.

PRODUCT DETAILS

PRODUCT	DALESMAN® CUMBERLAND & SAGE SAUSAGE SEASONING
CODE	SDCS
USAGE RATE	2.50 %
ISSUE NUMBER	22
ISSUE DATE	16 October 2025
PRODUCT LABEL	Will contain Product Name, Product Code, Batch Number, Best Before End Date, Usage Rate and Allergen Data

TECHNICAL DATA

INGREDIENT LISTING

Salt, **Wheat** Flour (Calcium Carbonate, Niacin, Iron, Folic Acid, Thiamin), Stabilisers (Diphosphates E450), Herbs, Spices, Rusk (**Wheat**), Dextrose, Preservative E221 (**Sulphite**), Yeast Extract, Antioxidant (Ascorbic Acid), Natural Flavourings

ALLERGEN ADVICE

for allergens see ingredients in **bold**

Produced in a factory that handles Gluten, Milk, Soya, Celery, Mustard and Sulphite.

DECLARABLE ADDITIVES
(for Counter Ticket labelling)

Preservative E221, Antioxidant (Ascorbic Acid), Natural Flavourings

APPEARANCE

This is a cream coloured free flowing product containing visible flecks of herbs.

SENSORY

This product has a distinct savoury herb aroma and flavour.

CHEMICAL SPECIFICATION

Ingredient	Value	Tolerance
Salt %	44.38%	+/- 1.50%
SO2 %	1.9%	(maximum)

MICRO SPECIFICATION

Test	Units	Accept
TVC	cfu/g	1.0 x 10 ^ 6 cfu/g
Coliforms	cfu/g	1.0 x 10 ^ 3 cfu/g
E. coli	20 g	Not Detected
Yeast	cfu/g	1.0 x 10 ^ 3 cfu/g
Mould	cfu/g	1.0 x 10 ^ 3 cfu/g
Salmonella	25 g	Not Detected

PRODUCT SPECIFICATION

NUTRITION

Description	Value	Units
Energy	172 720	KCal Kjoules
Fat	2.4	g/100g
Saturated Fat	0.7	g/100g
Carbohydrate	32.1	g/100g
Sugars	5.1	g/100g
Fibre	4.3	g/100g
Protein	5.5	g/100g
Salt Equivalent	52.3	g/100g
Sodium	20,871.9	mg/100g

SHELF LIFE
In Original Packaging

Best Before End 12 months from the date of manufacture

METAL DETECTION

Post packing product is metal detected. The metal detector is checked hourly 2.5mm Ferrous, 3mm Non-Ferrous and 3mm Stainless test pieces.

WARRANTY

This product is intended for food use and complies with current UK and EU Regulations. Please note, under no circumstances should the directions for use be exceeded otherwise legislation could be contravened.

SIEVING

All raw materials are sieved according to particle size prior to blending

STORAGE

Store off the floor in cool dry conditions and away from direct head and sunlight. Seal pack when not in use.

NUT POLICY

The Dalesman Group products are produced in a nut free manufacturing facility. Refer to Nut Policy Statement for more information.

GENETIC MODIFICATION

This product does not contain genetically modified ingredients and does not require labelling under current EU labelling regulations

HEALTH & SAFETY

HEALTH HAZARD

This product is intended for specific applicaiton and when used in accordance with recommendation is safe for that purpose.

HANDLING

Treat as food and use in a well-ventilated area.

DISPOSAL

Dispose of as innoculous waste. Product is biodegradable and can be disposed of on landfill sites.

FIRST AID

Eye contact - Flush with water or standard saline eyewash solution and seek medical advice if irritation persists.

Skin contact - wash with mild soap and water.
Inhilation - remove patient to fresh air.

Ingestion - non-hazardous unless in large quantity when medical advice should be sought.

PRODUCT SPECIFICATION

CUSTOMER APPROVAL

PRODUCT	DALESMAN® CUMBERLAND & SAGE SAUSAGE SEASONING
CODE	SDCS
ISSUE NUMBER	22
ISSUE DATE	16 October 2025

AUTHORISED ON BEHALF OF THE DALESMAN GROUP

NAME	CLARE HUDSON
POSITION	NEW PRODUCT DEVELOPMENT MANAGER
DATE	04 February 2026
SIGNATURE	.....

AUTHORISED ON BEHALF OF THE CUSTOMER

CUSTOMER SIGNATURE	.....
PRINT NAME	.....
POSITION	.....
COMPANY NAME	.....
DATE	.....

Please note, if the specification is not returned signed within 28 days of the above date, The Dalesman Group will assume acceptance of this document.